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WARNING
 When using solvents, acids, or abrasive materials for cleaning, follow the manufacturer's recommendations for use. Wear goggles and protective clothing to avoid personal injury.
 Use solvent and a brush to clean any residue that possibly splashed on the camshaft.
 NOTE: Inspect the camshaft lobes and tapered faces for signs of wear or damage. Refer to Procedure 091-008.

Inspect for Reuse
 Measure the cylinder bore diameter at 25.4 mm (1 in) and 177.7 mm (7 in) from the top of the cylinder block.

Cylinder Bore Dimensions			
	mm	MIN	IN
Bore Inner Diameter	114.00	MAX	4.488
Bore Out of Round	0.08	MAX	0.003
Bore Taper	0.02	MAX	0.001

NOTE: Do not proceed with in-chassis overhaul if the cylinder bores are worn beyond specifications.

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